INDIAN BUREAU OF MINES MINERALS DEVELOPMENT AND REGULATION DIVISION

Inspection under SDF for star rating of mines REPORT

Bangalore regional office

Mine file No : KNT/BLR/FE/414/BNG/VOL-I Mine code: 30KAR03138

Name of the Inspecting : 278) KRISHNENDU CHATTERJEE

Officer and ID No.

(ii) Designation : Junior Mining Geologist

(iii) Accompaning mine : Shri. S. Mandal Geologist.

Official with Designation

(iv) Date of Inspection : 03/09/2018

(v) Prev.inspection date :

PART-I : GENERAL INFORMATION

(a) Mine Name : RAMANMALAI

(b) Registration NO. : IBM/178/2011

(C) Category : A Other than Fully Mech.

(d) Type of Working Opencast

(e) Postal address

> State : KARNATAKA District BELLARY Village RAMGAD Taluka SANDUR Post office : SANDUR Pin Code : 583119 FAX No. : NIL

E-mail : vescosdr@yahoo.com, Vescopd(9611786655, 08395260183 Phone

Police Station (f) : SANDUR

First opening date : 19/08/2002 (g)

Weekly day of rest (h) : SUN

Address for : VESCO HOUSE 2/138 correspondance

BALLARI Rd SANDUR

583119

3. : KAR0344 (a) Lease Number (b) Lease area : 18.62

> Period of lease : 20 (C)

(d) Date of Expiry : 18/10/2012

Mineral worked 4. : IRON ORE Main 5. Name and Address of the

Lessee : VEERABHADRAPPA SANGAPPA & COMPANY

2/138, BELLARY ROAD, HOSPET, BELLARY KARNATAKA

Phone: FAX:

Owner : VEERABHADRAPPA SANGAPPA & COMPANY

NO.2/138, BELLARY ROAD, SANDUR, BELLARY KARNATAKA

Phone: FAX:

Agent : K S NAGARAJ

VESCO HOUSE 2/138 BALLARI

Rd SANDUR BELLARY

KARNATAKA

Phone: 08395260183

FAX :

Mining Engineer

Name : IMRAN SHAIK, Full Time

Qualification : BE MINING Appointment/ : 01/03/2013

Termination date

Geologist

Name : S.MANDAL, Full Time

Qualification : M.SC(MINERAL EXPLORATION)

Appointment/:
Termination date

Manager

Name : NANDAKUMAR H M

Qualification :

Appointment/ : 26/09/2013

Termination date

6. Date of approval of Mining Plan/Scheme of Mining

PART - II : OBSERVATION/COMMENTS OF INSPECTING OFFICERS

Exploration :

Sl.No.	Item	Proposals	Actual work	Remarks
1a	Backlog of previous year	No proposal	Nil	
1b	Exploration over lease area for geological axis 1 or 2		G1 and G2 covered 42.5 Ha.	9
1c	Exploration Agencies and Expenditure in lakh rupees during the year	No proposal	Total expenditure Rs. 14766,250/- against 84 nos. of drilled boreholes.	
1d	Balance area to be explored to bring Geological axis in 1 or 2	G1	G1 and G2.	7.61 Ha. of non- mineralized area used for waste dumping.
1e	Balance reserve as on 01/04/20	No proposal	Total reserve (UNFC Cat. 111 and 122): 28026,000 tonnes BHQ (+35% Fe) reserve: 4406,437 tonnes	
1f	General remarks of inspecting officers on geology, exploration etc		84 nos. of core boreholes has been drilled in the ML area so far with total meterage of 5906m. 6 nos. of core boreholes has been proposed during F.Y. 2018-19 by the lessee.	9

Development :

Sl.No.	Item	Propasals	Actual work	Remarks
2a	Location of development w.r.t.lease area	1669510	N 1668931 to 1669510 E 659260 TO 659550	
2b	Separate benches in topsoil, overburden and minerals (Rule 15)	benches In ore : 11	In OB: 2 benches In ore : 11 benches	
2c	Stripping ratio or ore to OB ratio	1: 0.19	1: 0.12	Recovery% of ROM from top laterite was increased during F.Y. 2017-18.

2d	Quantity of topsoil generation in m3	No proposal	Nil
2e	Quantity of overburden generation in m3	107754 m3	63850 m3
2f	General remarks of inspecting officers on development of pit w.r.t. type of deposit etc		No deviation in respect of pit development was observed during the course of inspection dated 03.09.2018.

Exploitation:

Sl.No.	Item	Propasals	Actual work	Remarks
3a	Number of pit proposed for production	Single pit	Single pit measuring 1400m(L) X 190m (W)X 85m (D).	
3b	Quantity of ROM mineral production proposed	1.10 million tonnes during F.Y. 2017-18	1.10 million tonnes achieved.	
3с	Recovery of sailable/usable mineral from ROM production	95% recovery of ROM	100% recovery of ROM	
3d	Quantity of mineral reject generation	No proposal	Nil	11500 tonnes BHQ (+35 to 45% Fe) seperately stacked during F.Y 2017-18
3e	Grade of mineral rejects generation and threshold value declared.	No proposal	Nil	
3f	Quantity of sub grade mineral generation.	No proposal	Nil	
3g	Grade of sub grade mineral generation	No proposal	Not Applicable.	
3h	Manual / Mechanised method adopted for segregating from ROM	Mechanized method	Mechanized method	

3i	Any analysis or beneficiation study proposed and carried out for sub grade mineral and rejects.	No proposal	Nil
3j	Provision of drilling and blasting in mineral benches	Proposed	Drilling and blasting adopted
3k	Provision of mining machineries in mineral benches	Proposed	Mining machineries were deployed in mineral benches.
31	Whether height of benches in overburden and mineral suitable for method of mining proposed in MP/SOM	7.5 m Bench width :	Bench height: 7.5 m Bench width: 8m
3m	Total area covered under excavation/pits	26.7 На.	26.6 Ha. area under excavation
3n	Ore to OB ratio for the pit/mine during the year.	1: 0.19	1:0.12
30	Total area put in use under different heads at the end of year	41.95 Ha. at the end of F.Y. 2020-21	36.44 Ha. during F.Y. 2017-18
3p	Production of ROM mineral during the last five year period as applicable	2013-14: 0.59 2014-15: 0.59 2015-16: 0.59 2016-17: 1.10 2017-18: 1.10 in million tonnes	2013-14: 0.58 2014-15: 0.58 2015-16: 0.58 2016-17: 0.84 2017-18: 1.10 in million tonnes
3q	General remarks of inspecting officers on method of mining etc.		No deviation in respect of mineral exploitation was observed.

Solid Waste Management - Dumping:

Sl.No.	Item	Propasals	Actual work	Remarks

4a	Separate dumping of topsoil, OB and mineral rejects (Rule 32,33)	Separate dumping proposed for waste	Found to be maintained.	
4b	Location of topsoil, OB and mineral reject dumps	N 1668650 to 1669050 E 659550 to 659905	N 1668650 to 1669050 E 659550 to 659905	
4c	Number of dumps within lease area and outside of lease area	1 dump within ML proposed	1 dump within ML	
4d	Location of dumps w.r.t. ultimate pit limit (Rule 16)		South- western side, 200m away from the UPL.	
4e	Number of active and alive dumps.	1 active dump	1 active dump	
4f	Number of dead dumps.	No proposal	Nil	
4 g	Number of dumps established.	No proposal	Nil	
4h	Whether Retaining wall or garland drain all along dumps are there.	as per the	Found to be constructed.	
4 i	Length of Retaining wall or garland drain all along dumps		75 m retaining wall constructed along the base of the active dump.	So far 1088m of retaining wall and 387m of garland drain was contructed along the active dump.
4j	Number of settling ponds	No proposal during F.Y. 2017-18	Nil.	
4k	Specific comments of inspecting officer on waste dump management		Step-wise waste dumping with maximum height of 10m for each terrace is proposed; but during the course of inspection it was found that active waste dump was not suitably terraced and stabilized. violation of rule 11(1) of MCDR,2017 was issued to the lessee dated 28.09.2018.	

Solid Waste Management - Backfilling:

Sl.No. Item Propasals Actual work Remarks

5a	Status of part or full extraction of mineral from mined out area before starting backfilling.	No proposal	Mining pit was not matured for backfilling as mineral is still persisting at pit bottom.
5b	Area under backfilling of mined out area	No proposal	Nil
5c	Concurrent use of topsoil for restoration or rehabilitation of mineral out area (Rule 32)	No proposal	Nil
5d	Total area fully reclaimed and rehabilitated	No proposal	Nil
5e	General remarks of inspecting officers on backfilling and reclamation etc.		This chapter is not applicable for this ML as mineral was persisting at bottom of the working pit.

Progressive Mine Clousre Plan:

Sl.No.	Item	Propasals	Actual work	Remarks
ба	Whether Annual report on PMCP submitted on time and correctly. Rule 23 E(2).	Proposed	Submitted on 31.08.2018	
6b	Area available for rehabilitation (ha) .	No proposal	Nil	
6c	afforestation done (ha).	1 Ha.	4 Ha.	
6d	No. of saplings planted during the year	500 nos. proposed	2600 nos. planted	
6e	Cumulative no .of plants	Not specified.	Planted along the green belt areas.	
6f	Any other method of rehabilitation	No proposal	Nil	
6g	Cost incurred on watch and care during the year	Rs. 25,000 proposed	Rs. 25,000 incurred	

6h	Compliance on reclamation and rehabilitation by backfilling (i) Voids available for backfilling (Lx B x D	No proposal	Nil
6i	Compliance on reclamation and rehabilitation by backfilling (ii) Voids filled by waste / tailings	No proposal	Nil
6j	Compliance on reclamation and rehabilitation by backfilling (iii) Afforestati on on backfilled area		Nil
6k	Compliance on reclamation and rehabilitation by backfilling (iv) Rehabilitation by making water reservoir	No proposal	Nil
61	Compliance on reclamation and rehabilitation by backfilling (v)any other specific means.	No proposal	Nil
бт	Compliance of rehabilitation of waste land within lease (i)afforestation	No proposal	No waste land within ML
6n	Compliance of rehabilitation of waste land within lease (ii)Area rehabilitation (ha)	No proposal	Not applicable.
60	Compliance of rehabilitation of waste land within lease (iii)Method of rehabilitation	No proposal	Not applicable.

6p	Compliance of environmental monitoring (core zone and buffer zone)	Proposed	Carried out on monthly basis.
6q	General remarks of inspecting officers on PMCP compliance and progressive closure operations etc.		No deviation w.r.t Progressive Mine Closure Plan was observed during the course of MCDR inspection.

Mineral Conservation:

Sl.No.	Item	Propasals	Actual work	Remarks
7a	ROM Mineral dispatch or grade-wise sorting within lease area	ROM proposed for crushing followed by dry screening.	No change.	
7b	Method of grade- wise mineral sorting i.e. manual or mechanical.	Mechanized crushing and screening.	Mechanized crushing and screening.	
7c	Different grade of mineral sorted out at mines.	Not specified.	+10 mm to -40 mm +10mm : 60 to 64.5% Fe -10mm : 58 to 63.5% Fe.	
7d	Any beneficiation process at mines .	mobile crusher	Dry process by mobile crusher and screening.	
7e	General remarks of inspecting officer on Mineral conservation and beneficiation issues		No deviation w.r.t mineral conservation was observed during the course of MCDR inspection.	

Environment:

Sl.No.	Item	Propasals	Actual	work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	No proposal	_	soil generation F.Y 2017-18.	

8b	Concurrent use or storage of topsoil	No proposal	Not applicable.
8c	Separate dumps for overburden, waste rock, rejects and fines (Rule 33)	Yes proposed.	Waste and mineral rejects were stacked separately.
8d	Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use	Proposed during conceptual stage.	Not applicable as of now.
8e	Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps etc)	Proposed during Final Mine Closure	Not applicable as ore not exhausted at pit bottom.
8f	Baseline information on existence of plantation and additional plantation done (Rule 41)	Entire ML is located at Ramgad reserve forest, there was proposal of plantation 500 nos. of saplings in 1.0 Ha. area within ML during 2017-18.	2600 nos. of sapling planted during 2017-18 along the green belt zone and other un-used area within ML.
8g	Survival rate	85%	70 to 80%
8h	Water sprinkling on roads to control airborne dust	Proposed	Carried out by mobile water tankers and fixed water sprinklers.
8i	General remarks of inspecting officer on aesthetic beauty in and around mines area		No deviation w.r.t environment monitoring was observed during the course of MCDR inspection, found to be carried out as per the approved R & R plan.

Compliance of Rule 45:

Sl.No.	Item	Propasals	Actual work	Remarks

9a Status of submission of Monthly and Annual returns 9b Scrutiny of Annual return for information on Mining Engineer, Geologist and Iand use pattern for area under pits, reclaimed area, dumps etc. 9d Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc. 9d Scrutiny of Annual return on afforestation 9e Scrutiny of Annual return on mineral reject generation (Grade and quantity) 9f Scrutiny of Annual return on ROM stock and/or graded ore Scrutiny of Scrutiny of Annual return on ROM stock and/or graded ore Scrutiny of Scrutiny of Annual return on ROM stock and/or graded ore Mines manager: No change. Mines manager: No change. No change. Mar. Submitted up to Sept. 2018, A.R. Submitted up to Sept. 2018, A.R. Submitted up to 2017- 2018 Sept. 2018, A.R. Submitted up to 2017- 2018 Sept. 2018, A.R. Submitted up to 2017-2018 An.R. Submitted up to 2017-2018 An.R. Submitted up to 2017-2018 Sept. 2018, A.R. Submitted up to 2017-2018 No change. Mines manager: No change. Appear to be correct by mining -26.7 ha Infrastructure and road -1.27 ha Others-20.76 ha Others-20.76 ha No change. No change. No change. No change. No change. No change.				
Annual return for information on Mining Engineer, Geologist and Manager Engineer: SHANMUKHAPPA MANDAL 9c Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc. 9d Scrutiny of Annual return on afforestation 9e Scrutiny of Annual return on mineral reject generation (Grade and quantity) 9f Scrutiny of Annual return on ROM stock and/or graded ore Damp working stock: 1575	9a	submission of Monthly and		Sept. 2018, A.R. Submitted up to
Annual return on land use pattern for area under mining -26.7 pits, reclaimed ha area, dumps etc. Dumps- 4.3 ha Infrastructure and road -1.27 ha Others-20.76 ha 9d Scrutiny of 2600 nos. No change. Annual return on afforestation 9e Scrutiny of Nil No mineral reject generation (Grade and quantity) 9f Scrutiny of ROM Closing Annual return on stock at Mine-ROM stock and/or graded ore Dump working stock: 1575	9b	Annual return for information on Mining Engineer, Geologist and	Shri NANDAKUMAR H.M Mining Engineer: IMRAN SHAIK Geologist: SHANMUKHAPPA	No change.
Annual return on within ML afforestation 9e Scrutiny of Nil No mineral reject Annual return on generation during F.Y. mineral reject 2017-18 (+45% Fe). generation (Grade and quantity) 9f Scrutiny of ROM Closing No change. Annual return on stock at Mine- ROM stock and/or head: Nil graded ore Dump working stock: 1575	9c	Annual return on land use pattern for area under pits, reclaimed	by Opencast mining -26.7 ha Dumps- 4.3 ha Infrastructure and road -1.27 ha Others-20.76	Appear to be correct
Annual return on generation during F.Y. mineral reject 2017-18 (+45% Fe). generation (Grade and quantity) 9f Scrutiny of ROM Closing No change. Annual return on stock at Mine- ROM stock and/or head: Nil graded ore Dump working stock: 1575	9d	Annual return on		No change.
Annual return on stock at Mine- ROM stock and/or head: Nil graded ore Dump working stock: 1575	9e	Annual return on mineral reject generation (Grade and	Nil	generation during F.Y.
	9f	Annual return on ROM stock and/or	stock at Mine- head: Nil Dump working stock: 1575	No change.

9g	Scrutiny of Annual return on sale value, Ex. Mine price and production cost	Avg. Sale value Lumps: Rs. 2976.7/ tonne Avg. Sale value fines: Rs. 2412.3/ tonne Avg. Ex. mine price of Lumps: Rs. 2935.6/ tonne Avg. Ex. mine price of Fines: Rs. 2323.8/ tonne Production cost: Rs. 555.36/tonne	Appear to be correct.
9h	Scrutiny of Annual return on fixed assets	Rs. 270.02 lakhs.	Fixed assets includes office building, plant and Mining machinery including transport equipment located within ML.
9k	Scrutiny of Annual return on mining machineries	Hydraulic Shovel: 5 nos., Tippers: 14 nos., Wheel loaders: 3 nos. Water tanker: 5 nos. Rock drill: 1	No change in mining machineries.

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Details of violations observed during current inspection and compliance position of violation pointed out

Violati	on observed	Show couse position	
Rule NO.	Issued on Compliance on	Rule NO.	Issued on Compliance on
MCDR17 Rule 11(1	01/10/2018		
MCDR17 Rule 35(2)	01/10/2018		

Date:

(KRISHNENDU CHATTERJEE)

Indian Bureau of Mines